Objective of the Project:

To overcome the disposing problem of animal fat, biosurfactant production is an effective and alternative way. The main objective of this project was the utilization of fish fat as double beneficial approach like overcoming of environmental hazards as well as cost reduction of biosurfactant production.

The basic focus of the project includes

a) To isolate and identify the biosurfactant producing bacteria from oil contaminated soil.

b) To isolate and identify the produced biosurfactant.

c) Process optimization of culture condition for maximizing the biosurfactant production.

d) To examine the pharmacological and antimicrobial effect of produced biosurfactant.
Two effective fat degrading as well as biosurfactant producing bacteria were isolated from oil contaminated fertile soil sample among a number of isolate. The isolated bacteria were primarily identified by biochemical tests according to Bergey's manual of systematic bacteriology and finally confirmed by 16S rRNA gene sequencing analysis. The isolated biosurfactants were structurally identified after purification. Pharmacological activity in terms of wound healing effect and antibacterial activity of the produced biosurfactants were examined.
1. Isolation and identification of two biosurfactant producing bacteria i.e. *Pseudomonas aeruginosa* DSM 50071 (GenBank accession no. NR026078) and *Bacillus stratosphericus* 41KF2a(T) (GeneBank accession no. KU644139).

2. Isolation and identification of the produced biosurfactants from the two isolated bacteria.

3. Bacterial culture condition optimization to achieve highest biosurfactant yield.

4. Evaluation of pharmacological activity in terms of *in vivo* wound healing activity of the produced biosurfactants and examining its antibacterial activity.
Summary of the findings

Except a study of Deshpande M. and Daniels L. et al till date there are no such significant application of fish fat is available, this experiment can play a double beneficial role by conquering the environmental hazard as well as acting as a promising economic substrate for biosurfactant production. Instead of fish fat degradation, the produced biosurfactant showed potential application as a wound healing and antibacterial agent which could make it a promising alternative of traditional antibiotic in near future.
During 2006-07 it was reported that 3,02,750 tonnes of fish waste was generated in India. Among this waste, the largest waste generation was observed from Gujarat (30.51%), followed by Maharashtra (23%) and Kerala (17.5%). Processing of fish leads to enormous amounts of waste. It was estimated that fish processing waste accounts to be 75% of the total fish weight after fillet preparation. About 30% weight of total part remains as net waste in the form of skin and bone during preparation of fillet. Animal fat and plant derived fatty substances may solidify or become viscous between the temperatures of 32 °F to 150 °F (0 °C to 65 °C), and during their disposal, these are separated from wastewater by gravity (Wright-Pierce, 2006) as the density is lower than water. This leads to blockages in pipes and sewers in cold weathered countries and increases disposal risk. This waste is full of protein, fatty acids, vitamin and minerals. So, these fats can be used for the production of biosurfactant by microbial degradation which is also cheaper than vegetable oils. The utilization of this waste could help to overcome the environmental hazards.

Book chapter publication during the period of project


Papers presented in the conference during the period of project.


h. Santanu Sana, & Sriparna Datta. Study on utilization of Fish Fat for Biosurfactant production. Proceedings of the 100th Session of Indian Science Congress (ISC), Section of Environmental Sciences, University of Calcutta, Kolkata, January 3-7, 2013.

i. Santanu Sana, Sriparna Datta & Dipa Biswas. Wound healing activity of a biosurfactant produced by Bacillus stratosphericus A15. Proceedings of the 103rd Session of Indian Science Congress (ISC), Section of Medical Science (including Physiology), University of Mysore, Mysore, January 3-7, 2016.


Annual/Final Report of the work done on the Major Research Project.

(Report to be submitted within 6 weeks after completion of each year)

1. Project report No.: 3rd/Final
3. Period of report: From 01/04/2014 to 30/06/2015
4. Title of research project: Biosurfactant production from waste oils by microbes
5. (a) Name of the Principal Investigator: Dr. (Ms.) Sriparna Datta
   (b) Department: Chemical Technology
   (c) University/College where the work has progressed: University of Calcutta
       92, A.P.C. Road, Kolkata – 700009, India
6. Effective date of starting of the project: 1st July, 2012
7. Grant approved and expenditure incurred during the period of the report:
   a. Total amount approved Rs. 13,14,753/-
   b. Total expenditure Rs. 12,92,263/-
   c. Report of the work done: (Please attach a separate sheet)
      i. Brief objective of the project: Annexure – I
      ii. Work done so far and results achieved and publications, if any, resulting from the work (Give details of the papers and names of the journals in which it has been published or accepted for publication
          Annexure – II
      iii. Has the progress been according to original plan of work and towards achieving the objectives, if not state reasons.
          The work has progressed as per proposed original plan of work to achieve objective.
iv. Please indicate the difficulties, if any, experienced in implementing the project.

The project was implemented on 1\textsuperscript{st} July’2012. After official formalities, the project actually started on 1\textsuperscript{st} week of October’2012. The UGC sent 85\% of recurring expenditure including project fellowship and HRA on 2\textsuperscript{nd} installment, which are almost exhausted. Non-availability fund influence the progress of the work.

The main two difficulties are
a) Administrative delay
b) Non-availability of the funds

v. If project has not been completed, please indicate the approximate time by which it is likely to be completed. A summary of the work done for the period (Annual basis) may please be sent to the Commission on a separate sheet.

The project work was completed on June 2015. Documentation for paper presentation is progressing.

vi. If the project has been completed, please enclose a summary of the findings of the study. One bound copy of the final report of work done may also be sent to University Grants Commission.

Annexure – III

vii. Any other information which would help in evaluation of work done on the project. At the completion of the project, the first report should indicate the output, such as (a) Manpower trained (b) Ph. D. awarded (c) Publication of results (d) other impact, if any

Ph.D. Enrolled, if yes, details.

1. Munna Bhattacharya done her PhD. registration, entitled “Biodegradation of Waste Mineral Oils for Environmental Production and Production of Value Added Products” (Registration No. 5655 Ph.D. (Tech.) Proceed/12, dated 03-12-2012).
2. Santanu Sana has joined as a Project Fellow on 1\textsuperscript{st} October, 2012. His Ph.D. registration, entitled “Microbial Degradation of Animal Fat for Novel Product Formation” was done (Registration No. 4837Ph.D.(Tech.) Proceed/13, dated 14-08-2013).
PROFORMA FOR SUBMISSION OF INFORMATION AT THE TIME OF SENDING THE FINAL REPORT OF THE WORK DONE ON THE PROJECT

1. Title of the Project
   Biosurfactant production from waste oils by microbes

2. Name and Address of the Principal Investigator
   Dr. (Ms.) Sriparna Datta
   Department of Chemical Technology, University of Calcutta,
   92, A.P.C. Road, Kolkata, PIN 700009

3. Name and Address of the Institution
   Department of Chemical Technology, University of Calcutta,
   92, A.P.C. Road, Kolkata, PIN 700009

4. UGC Approval No. and Date

5. Date of Implementation
   First July’2012

6. Tenure of the Project
   3 (Three) Years

7. Total Grant Allocated
   Rs. 13, 14, 753.00

8. Total Grant Received
   Rs. 12, 25, 768.00

9. Final Expenditure
   Rs. 12, 92, 263.00

10. Title of the Project
    Biosurfactant production from waste oils by microbes

11. Objective of the Project
    Annexure – I

    The proposal was processed through
    
    ➢ Isolation of a number of waste animal fat degrading bacteria from oil contaminated soil.
➢ Selection of the best fat degrader as well as biosurfactant producer among it on the basis of hemolytic activity, cell surface hydrophobicity and BATH assay.
➢ Identification of the isolated bacteria depending on biochemical tests and finally 16S rRNA gene sequencing analysis.
➢ Isolation and structural identification of the produced biosurfactant.
➢ Process optimization through statistically designed experiments to achieve highest biosurfactant yield.
➢ Evaluation of pharmaceutical application of the produced biosurfactant after purification.

12. Whether Objectives were Achieved

Annexure – II

13. Achievements from the Project

Annexure – III

14. Summary of the Findings (In 500 words)

Annexure – IV

15. Contribution to the Society

Annexure – V

16. Whether any PhD Enrolled/Produced out of the Project

Two students were enrolled PhD out of this project and one of them is under thesis writing stage.

1. Munna Bhattacharya done her PhD. registration, entitled “Biodegradation of Waste Mineral Oils for Environmental Production and Production of Value Added Products” (Registration No. 5655 Ph.D. (Tech.) Proceed/12, dated 03-12-2012).

2. Santanu Sana has joined as a Project Fellow on 1st October, 2012. His Ph.D. registration, entitled “Microbial Degradation of Animal Fat For Novel Product Formation” was done (Registration No. 4837Ph.D.(Tech.) Proceed/13, dated 14-08-2013).

17. No. of Publications out of the Project (Please Attach Re-Prints)

Annexure – VI

The work done under this research project carried out under Prof. Sriparna Datta was a unique study of utilizing *Catla catla* fish fat as a carbon substrate for *Pseudomonas aeruginosa* C2 and *Bacillus stratosphericus* A15 for production of biosurfactants. Culture condition of the media was optimised to amplify the biosurfactant production using response surface methodology. The most remarkable parameters to influence the biosurfactant production was found as carbon and nitrogen ratio (C/N), carbon and phosphate ratio (C/P) and magnesium sulphate concentration. Using the optimised culture components biosurfactant yield enhanced about 3 times to that obtained normally and thereby helped in reducing the production cost of final product.

The kinetic study revealed a controlling mechanism on cell density dependant rhamnolipid formation. This study seemed to be the first mathematical model to produce rhamnolipid in a bioreactor utilizing animal fat as the cheap raw material for biosurfactant production. The biosurfactants i.e. rhamnolipid was produced by *Pseudomonas aeruginosa* C2 and BS15 produced by *Bacillus stratosphericus* A15 expressed potential activity of wound healing on rat using punch wound model. Healing activity was supported by a number of parameters like rapid wound closure due to connective tissue regeneration, thick epidermal layer and keratinocyte formation at the wound site, estimation of DNA, protein, hexosamine content of the regenerated tissue and TNF-α level of blood serum.

Antibacterial activity of rhamnolipid against *Staphylococcus aureus* ATCC25923 and *Escherichia coli* K8813 respectively supported the healing activity by providing protection against bacterial infection at the wound site.

This research clearly demonstrated the cell membrane penetrating activity of rhamnolipid against both the tested Gram positive and Gram negative bacteria. As the traditional antibiotics are getting resistant day by day so this bacterial cell membrane disrupting and finally cell death activity of the biosurfactants could replace them.

The stability studies and potential value of CMC (46 mg L⁻¹) of the produced biosurfactant suggested that it has potentiality to express application under the extreme conditions in industries like paint, food, pharmaceutical and cosmetic, detergent, tannery and MEOR etc. in future.
Research Work Summary

Currently most of the surfactants are chemically synthesized from petroleum industry and they are used in various fields but nowadays biosurfactants have attracted the attention due to its biodegradable and environment friendly nature, biocompatibility, specific activity in extreme conditions of temperature, pH and salinity. Unfortunately biosurfactant cannot compete with synthetic surfactants due to their higher production cost. Hence attempts are made to produce biosurfactants from waste materials as substrate such as waste vegetable oil, soybean soapstock waste, sunflower oil soapstock waste and various oil refinery wastes, distillery and dairy waste, potato process effluents (wastes from potato processing industry), cassava waste water (produced during the process of cassava flour), rice water (effluent from rice processing industry and domestic cooking), corn steep liquor and the waste materials produced during the processing of cereals, pulses and molasses.

Animal fat and plant derived fatty substances may solidify or become viscous between the temperatures of 32°F to 150°F (0°C to 65°C), and during their disposal, they separate from wastewater by gravity as the density is lower than water. This leads to blockages in pipes and sewers in cold weather and increases pollution risk. One of the potential uses of the fats can be the production of biosurfactant using the process of microbial degradation of fats & oils. From literature only, Deshpande M. and Daniels L. et al claimed that Candida bombicola can grow on animal fat and produce surface active agent, sophorolipid. So, animal fat is still unexplored and it can be used as substrate in production of biosurfactant.

We, therefore, aimed to utilize fish fat as substrate to produce biosurfactant using microbes and in doing so we have isolated a Pseudomonas sp. producing rhamnolipid and optimized the culture condition to obtain the maximum production of rhamnolipid.

Results of Pseudomonas aeruginosa DSM 50071

Screening of effective biosurfactant producer depending on surface active property

A clear zone around the colonies (Fig. 1) signified the hemolytic activity of the produced biosurfactant. A significant oil displacement ability of the produced biosurfactant of 3.42±0.81 cm diameter with respect to control (1.57±0.45 cm) indicated the production of biosurfactant from the tested strain. The cell adherence to hexadecane of 61.48±1.07 % was calculated.

![Fig. 1 Growth of P. aeruginosa DSM 50071 on blood agar, lysis of erythrocytes can be indicated by the clear part on the plate.](image-url)
Microbial isolation and identification

From the oil contaminated soil the isolated bacterial strain was identified as an aerobic, rod shaped gram negative bacteria which may be *Pseudomonas sp.* Sequence analysis of the 16S rRNA gene revealed it’s homology with *Pseudomonas aeruginosa* strain DSM 50071. The phylogenetic tree generated using Neighbor-Joining method was provided in Fig. 2. The sequence has been submitted to GenBank with the accession no. NR 026078. Thus, our isolated strain C2 should be classified as a strain of *Pseudomonas* sp. C2[^14]. This strain exhibited an ability to degrade animal fat as a good source of hydrocarbon to produce rhamnolipid.

---

**Fig. 2** Phylogenetic tree showing interrelationship of isolated strain C2 with closely related species of the different genera inferred from 16S rRNA sequences. The tree was generated using the Neighbor-Joining method.
Rhamnolipid production from FF, CF and BF using BH media

The rhamnolipid obtained from 20 g/l animal fat using BH media as the base media by shake flask method were 0.4205 g/l from Fish Fat (FF), 0.2565 g/l from Chicken Fat (CF) and 0.38 g/l from Beef Fat (BF). The surface tensions of the culture media were 33.4 mN/m from FF, 33.1 mN/m from CF and 32.68 mN/m from BF.

![Graphs showing rhamnolipid yield and surface tension](image)

**Fig. 3** Rhamnolipid production using BH media

**Effect of carbon/nitrogen ratio**

The carbon to nitrogen ratio markedly affected the production yield of rhamnolipid and the optimum C/N ratio was 20, which gave a rhamnolipid yield of 0.429 g/l from FF, 0.261 g/l from CF and 0.388 g/l from BF using glucose as carbon source and NaNO₃ as nitrogen source.

![Graphs showing effect of C/N ratio on rhamnolipid production and surface tension](image)

**Fig. 4** Effect of carbon and nitrogen ratio on rhamnolipid production from FF, CF and BF

**Effect of glucose**

Glucose in BH medium influenced the rhamnolipid production. Rhamnolipid production reached maximum using glucose concentration of 15 g/l which decreased with further increasing concentration of glucose. In this optimum condition obtained rhamnolipid concentrations were 0.843 g/l from FF, 0.8535 g/l from CF and 0.8995 g/l from BF.
Fig. 5 Effect of glucose on rhamnolipid production and surface tension

Effect of MgSO₄

All the results of study indicate that the lowering in MgSO₄ influence the increase in rhamnolipid production and the optimum condition for rhamnolipid production achieved without MgSO₄.

Fig. 6 Effect of MgSO₄ on rhamnolipid production and surface tension
Effect of Tween 80 and rhamnolipid

Tween 80 and rhamnolipid both have negative effect on rhamnolipid production may be due to the toxic nature of Tween 80 and in case of rhamnolipid, it inhibits further production of rhamnolipid.

Fig. 7 Effect of tween 80 on rhamnolipid production and surface tension

Fig. 8 Effect of previously added rhamnolipid on rhamnolipid production

Optimization of process parameter by Factorial design Study:

To produce highest amount of biosurfactant the optimum time required is 72 hour, the optimum pH 7.00, optimum inoculums concentration 1% v/v of bacterial inoculum of optical density 0.5 and optimum shaker speed 125 r.p.m.
Fig. 9 Optimization of incubation time.
Fish fat = 2 vol%, Temp. = 37°C, Inoculum vol. = 2%,
Shaking speed = 125 r.p.m., pH = 7.00

Fig. 10 Optimization of pH of culture broth.
Incubation time = 72 hrs., Fish fat = 2 vol%, Temp. = 37°C, Inoculum vol. = 2%, Shaking speed = 125 r.p.m.

Fig. 11 Optimization of temperature. Incubation time = 72 hrs., pH = 7.00, Fish fat = 2

Fig. 12 Optimization of inoculum vol. Incubation time = 72 hrs., pH = 7.00, Temp. = 37°C,
Fish fat = 2 vol%, Shaking speed = 125 r.p.m.

Fig. 13 Optimization of shaker speed. Incubation time = 72 hrs., pH = 7.00, Temp. = 37°C,
Inoculum vol. = 1%, Fish fat = 2 vol%

Fig. 14 Optimization of hydrocarbon volume. Incubation time = 72 hrs., pH = 7.00, Temp. = 37°C,
Inoculum vol. = 1%, Shaking speed = 125 r.p.m.
Response surface methodology:

The process parameters optimization was conducted by a series of experiments changing one variable at a time, keeping the other factors constant to evaluate the optimum condition for highest productivity of the biosurfactant. Six parameters were chosen aiming to obtain highest productivity of the biosurfactant viz. time of incubation, temperature, inoculum volume percentage, pH of the culture media, shaker speed, and hydrocarbon (fish fat) volume percentage. The ranges of the parameters studied are presented in Table 1. Surface tension, Emulsification index and Optical Density (O.D.) were measured with variation of the parameter under study.

Table I Ranges of the factors chosen for response surface methodology

<table>
<thead>
<tr>
<th>Factors</th>
<th>Ranges</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time (Hours)</td>
<td>12, 18, 24, 48, 72, 120</td>
</tr>
<tr>
<td>Temperature (°C)</td>
<td>30, 33, 37, 40, 42</td>
</tr>
<tr>
<td>Inoculum (vol %)</td>
<td>0.5, 2, 5, 10</td>
</tr>
<tr>
<td>pH</td>
<td>6, 6.5, 7, 7.5, 8</td>
</tr>
<tr>
<td>Shaker speed (r.p.m.)</td>
<td>0, 100, 125, 150, 175</td>
</tr>
<tr>
<td>Hydrocarbon (vol %)</td>
<td>1, 2, 3, 5</td>
</tr>
</tbody>
</table>

Response surface methodology using Box-Behnken design was used to evaluate the relationship between a set of independent variables (time, temperature, and pH) and their mutual interaction on surface tension reduction. This statistical optimization involves three important steps which are performed during the statistically designed experiment; these are estimating the coefficient and examining the accuracy of the observed value with respect to the model derived predicted value. Three level factorial designs were used to optimize the physical conditions for biosurfactant production. The design matrix and levels of controlled variables chosen in this study are shown in Table 1. The variables were coded according to the following equation

\[ \chi_i = (X_i - X_i^*) / \Delta X_i \quad i = 1, 2, 3, \ldots, k \]

Where \( \chi_i \) is the coded value of an independent variable, \( X_i \) is the actual value of an independent variable, \( X_i^* \) is the actual value at the centre point and \( \Delta X_i \) is the step change value.
**Table II.** The ranges of culture parameters for biosurfactant production by C2 strain

<table>
<thead>
<tr>
<th>Factors</th>
<th>Levels</th>
<th>-1</th>
<th>0</th>
<th>+1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time (hr), A</td>
<td></td>
<td>48</td>
<td>72</td>
<td>96</td>
</tr>
<tr>
<td>Temperature (°C), B</td>
<td></td>
<td>34</td>
<td>37</td>
<td>40</td>
</tr>
<tr>
<td>pH, C</td>
<td></td>
<td>6</td>
<td>7</td>
<td>8</td>
</tr>
</tbody>
</table>

Mathematical relationship between the three variables can be predicted by the following quadratic polynomial equation

$$Y = \beta_0 + \beta_1A + \beta_2B + \beta_3C + \beta_{12}AB + \beta_{13}AC + \beta_{23}BC + \beta_{11}A^2 + \beta_{22}B^2 + \beta_{33}C^2$$

Where $Y$ is the predicted value for the changes in surface tension and biomass, $\beta_0$ is a constant, $\beta_1$, $\beta_2$, $\beta_3$, are linear coefficients, $\beta_{12}$, $\beta_{13}$, $\beta_{23}$ are the cross product coefficients, and $\beta_{11}$, $\beta_{22}$, $\beta_{33}$ are the quadratic coefficients. An ANOVA table was calculated to estimate the regression analysis of the independent variables individually and the p value less than 0.05 were considered as statistically significant. The software Design of Experiments (DOE++, Trial Version 8.0.7.1, Stat-Ease, Inc, USA) was used to optimize the optimum condition of surface tension reduction in terms of logical inputs to understand the effect of the variables individually and in combination. A total of 15 experiments were necessary to evaluate the regression coefficient. All the treatments were performed in triplicate and the average of the surface tension and optical density (O.D.) of the incubated culture media were used as the responses $R_1$ and $R_2$. 
Table III. Box-Behnken design matrix with experimental and predicted values of Surface tension and optical density at 600 nm.

<table>
<thead>
<tr>
<th>Trial</th>
<th>Time (hr)</th>
<th>Temperature (°C)</th>
<th>pH</th>
<th>Surface tension (mN/m)</th>
<th>Optical Density at 600nm</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Experimental</td>
<td>Predicted</td>
</tr>
<tr>
<td>1</td>
<td>48.00</td>
<td>34.00</td>
<td>7.00</td>
<td>35.62</td>
<td>35.48</td>
</tr>
<tr>
<td>2</td>
<td>96.00</td>
<td>34.00</td>
<td>7.00</td>
<td>35.10</td>
<td>35.26</td>
</tr>
<tr>
<td>3</td>
<td>48.00</td>
<td>40.00</td>
<td>7.00</td>
<td>37.28</td>
<td>37.12</td>
</tr>
<tr>
<td>4</td>
<td>96.00</td>
<td>40.00</td>
<td>7.00</td>
<td>34.31</td>
<td>34.45</td>
</tr>
<tr>
<td>5</td>
<td>48.00</td>
<td>37.00</td>
<td>6.00</td>
<td>42.72</td>
<td>42.40</td>
</tr>
<tr>
<td>6</td>
<td>96.00</td>
<td>37.00</td>
<td>6.00</td>
<td>39.15</td>
<td>38.52</td>
</tr>
<tr>
<td>7</td>
<td>48.00</td>
<td>37.00</td>
<td>8.00</td>
<td>34.98</td>
<td>35.61</td>
</tr>
<tr>
<td>8</td>
<td>96.00</td>
<td>37.00</td>
<td>8.00</td>
<td>36.28</td>
<td>36.61</td>
</tr>
<tr>
<td>9</td>
<td>72.00</td>
<td>34.00</td>
<td>6.00</td>
<td>39.05</td>
<td>39.52</td>
</tr>
<tr>
<td>10</td>
<td>72.00</td>
<td>40.00</td>
<td>6.00</td>
<td>40.73</td>
<td>41.22</td>
</tr>
<tr>
<td>11</td>
<td>72.00</td>
<td>34.00</td>
<td>8.00</td>
<td>36.94</td>
<td>36.45</td>
</tr>
<tr>
<td>12</td>
<td>72.00</td>
<td>40.00</td>
<td>8.00</td>
<td>36.05</td>
<td>35.58</td>
</tr>
<tr>
<td>13</td>
<td>72.00</td>
<td>37.00</td>
<td>7.00</td>
<td>31.65</td>
<td>31.58</td>
</tr>
<tr>
<td>14</td>
<td>72.00</td>
<td>37.00</td>
<td>7.00</td>
<td>31.30</td>
<td>31.58</td>
</tr>
<tr>
<td>15</td>
<td>72.00</td>
<td>37.00</td>
<td>7.00</td>
<td>31.78</td>
<td>31.58</td>
</tr>
</tbody>
</table>
Table IV: Analysis of variance (ANOVA) for Response Surface Quadratic Model for the surface tension lowering capacity

<table>
<thead>
<tr>
<th>Source</th>
<th>Sum of Squares</th>
<th>df</th>
<th>Mean Square</th>
<th>F Value</th>
<th>p-value (Prob &gt; F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>150.36</td>
<td>9</td>
<td>16.71</td>
<td>39.12</td>
<td>0.0004 significant</td>
</tr>
<tr>
<td>A-Time</td>
<td>4.14</td>
<td>1</td>
<td>4.14</td>
<td>9.70</td>
<td>0.0264</td>
</tr>
<tr>
<td>B-Temperature</td>
<td>0.34</td>
<td>1</td>
<td>0.34</td>
<td>0.80</td>
<td>0.4108</td>
</tr>
<tr>
<td>C-pH</td>
<td>37.82</td>
<td>1</td>
<td>37.82</td>
<td>88.57</td>
<td>0.0002</td>
</tr>
<tr>
<td>AB</td>
<td>1.50</td>
<td>1</td>
<td>1.50</td>
<td>3.50</td>
<td>0.1202</td>
</tr>
<tr>
<td>AC</td>
<td>5.93</td>
<td>1</td>
<td>5.93</td>
<td>13.88</td>
<td>0.0136</td>
</tr>
<tr>
<td>BC</td>
<td>1.65</td>
<td>1</td>
<td>1.65</td>
<td>3.85</td>
<td>0.1068</td>
</tr>
<tr>
<td>$A^2$</td>
<td>15.47</td>
<td>1</td>
<td>15.47</td>
<td>36.22</td>
<td>0.0018</td>
</tr>
<tr>
<td>$B^2$</td>
<td>14.12</td>
<td>1</td>
<td>14.12</td>
<td>33.08</td>
<td>0.0022</td>
</tr>
<tr>
<td>$C^2$</td>
<td>80.25</td>
<td>1</td>
<td>80.25</td>
<td>187.93</td>
<td>&lt;0.0001</td>
</tr>
<tr>
<td>Residual</td>
<td>2.14</td>
<td>5</td>
<td>0.43</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lack of Fit</td>
<td>2.01</td>
<td>3</td>
<td>0.67</td>
<td>10.64</td>
<td>0.0871 not significant</td>
</tr>
<tr>
<td>Pure Error</td>
<td>0.13</td>
<td>2</td>
<td>0.063</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The Model F-value of 39.12 implies the model is significant.

Values of "Prob > F" less than 0.0500 indicate model terms are significant. In this case A, C, AC, $A^2$, $B^2$, $C^2$ are significant model terms. Values greater than 0.1000 indicate the model terms are not significant.
Table V: Analysis of variance (ANOVA) for Response Surface Quadratic Model for the OD$_{600}$

<table>
<thead>
<tr>
<th>Source</th>
<th>Sum of Squares</th>
<th>df</th>
<th>Mean Square</th>
<th>F Value</th>
<th>p-value (Prob &gt; F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>0.34</td>
<td>9</td>
<td>0.037</td>
<td>17.61</td>
<td>0.0028 significant</td>
</tr>
<tr>
<td>A-Time</td>
<td>&lt;0.45×10$^{-4}$</td>
<td>1</td>
<td>0.45×10$^{-4}$</td>
<td>0.21</td>
<td>0.6643</td>
</tr>
<tr>
<td>B-Temperature</td>
<td>&lt;0.3403×10$^{-3}$</td>
<td>1</td>
<td>0.3403×10$^{-3}$</td>
<td>1.61</td>
<td>0.2609</td>
</tr>
<tr>
<td>C-pH</td>
<td>0.12</td>
<td>1</td>
<td>0.12</td>
<td>58.39</td>
<td>0.0006</td>
</tr>
<tr>
<td>AB</td>
<td>&lt;0.5625×10$^{-4}$</td>
<td>1</td>
<td>&lt;0.5625×10$^{-4}$</td>
<td>2.65</td>
<td>0.1642</td>
</tr>
<tr>
<td>AC</td>
<td>&lt;0.2025×10$^{-3}$</td>
<td>1</td>
<td>&lt;0.2025×10$^{-3}$</td>
<td>0.96</td>
<td>0.3732</td>
</tr>
<tr>
<td>BC</td>
<td>0.022</td>
<td>1</td>
<td>0.022</td>
<td>10.26</td>
<td>0.0239</td>
</tr>
<tr>
<td>$A^2$</td>
<td>0.12</td>
<td>1</td>
<td>0.12</td>
<td>58.68</td>
<td>0.0006</td>
</tr>
<tr>
<td>$B^2$</td>
<td>0.027</td>
<td>1</td>
<td>0.027</td>
<td>12.52</td>
<td>0.0166</td>
</tr>
<tr>
<td>$C^2$</td>
<td>0.051</td>
<td>1</td>
<td>0.051</td>
<td>23.97</td>
<td>0.0045</td>
</tr>
<tr>
<td>Residual</td>
<td>0.011</td>
<td>5</td>
<td>&lt;0.212×10$^{-3}$</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lack of Fit</td>
<td>0.010</td>
<td>3</td>
<td>&lt;0.336×10$^{-3}$</td>
<td>13.01</td>
<td>0.0722 not significant</td>
</tr>
<tr>
<td>Pure Error</td>
<td>&lt;0.5167×10$^{-4}$</td>
<td>2</td>
<td>&lt;0.2583×10$^{-4}$</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The Model F-value of 17.61 implies the model is significant.

Values of "Prob > F" less than 0.0500 indicate model terms are significant. In this case C, BC, $A^2$, $B^2$, $C^2$ are significant model terms. Values greater than 0.1000 indicate the model terms are not significant.
The analysis of variance (ANOVA) data shown in table 3 signifies that the F value is 39.12 and the Prob>F value is $4 \times 10^{-4}$ so the model is significant. There is only 0.04% chance that the model F value could occur due to noise. The Prob > F value also suggest that the independent variables time and pH, the interaction variables between time vs pH and quadritic components of all three variables i.e. time, temperature and pH have significant effect on the surface tension lowering capability.

The coefficient of variation is the ratio of standard error of estimate to the mean value of observed response. The lower value of coefficient of variation (1.81) shows more dependability upon the model. The multiple regression coefficient ($R^2$) value 0.9860 indicates a high degree of correlation between observed value and predicted value and here $R = 0.9929$ states that the model could explain upto 99.29% of the variability of the response. The signal to noise ratio of this model is 20.279 which is greater than 4, indicates that the model is a good fit.

Similarly the ANOVA data of Table 4 exhibited that the F value is 17.61 and the Prob>F value ($28 \times 10^{-4}$) so the model is significant and there is only 0.28% chance that the model F value could occur due to noise. The Prob>F value also established that the independent variables time and pH, multiple variables time vs pH and the squared variables time, temperature and pH show significant effect on the biomass count. The coefficient of variation 16.29, signified that the model shows dependability. Multiple regression co-efficient ($R^2$) is 0.9694 and the R value is 0.9846 which demonstrate that the model can explain up to 98.46%. The adequate precision or signal to noise ratio is 12.110 which is greater than 4 that signifies the model is a good fit.

The effects of the interaction of the factors upon biosurfactant production were plotted against any two variables putting another variable at its middle value (i.e. coded value is 0). To obtain the interaction between the factors itself, the response surface graphs were plotted in all the possible direction. The interaction between the three factors i.e. time, temperature and pH and their effect on surface tension lowering capability is shown in Figure 15. Similarly Figure 16 illustrated the interactive effect of the factors itself and their impact on the biomass count.
Characterization of biosurfactant

The Molisch’s test, phenol sulphuric acid test and Orcinol test indicated the presence of sugar moieties in the isolated molecule which may be rhamnose and the isolated biosurfactant could be rhamnolipid. The FT-IR analysis expressed the presence of rhamnose and long hydrocarbon chains. The appeared bands indicated the presence of CH$_2$ and CH$_3$ groups, C-O stretching bands rising from ester and carboxylic groups. The C-H and O-H deformation due to carbohydrates were also found.

The result of proton NMR spectroscopy for this purified biosurfactant at 400MHz clearly indicated that it was a glycolipid due to the presence of a long aliphatic chain (CH$_2$ at 1.24 ppm), CH$_2$ groups adjacent to carboxylic acid and ester groups (chemical shift at 2.33 ppm and 2.52 ppm) and presence of CH$_3$ group adjacent to CH$_2$ in aliphatic chain (chemical shift at 0.86 ppm). The signal at 5.33 signified the presence of OH in rhamnose ring. The signals also indicated the presence of β configuration for the two anomeric hydroxyl groups. All these results indicated the isolated biosurfactant to be rhamnolipid.

The mass spectrum of produced rhamnolipid by the *Pseudomonas aeruginosa* showed most intense signal at m/z 617.86 which confirmed the largest proportion of di-rhamnolipid (Rha-Rha-C$_8$-C$_{10}$ and Rha-Rha-C$_{10}$-C$_8$) of calculated molecular weight m/z 621$^9$. 
Stability study of the produced biosurfactant

The surface tension activity did not show any remarkable effect at a high temperature (100\(^\circ\)C) over different time intervals (0, 5, 10, 20, 40 and 60 min) and even after autoclaving thus it maintained its surface tension lowering property without any significant increase, therefore it was found that the biosurfactant mixture is thermally stable\(^ \text{10} \). In addition, the salinity and pH stability analysis were carried out, revealing that, the biosurfactant conserves its ability to decrease surface tension up to 8 % (w/v) NaCl\(^ \text{11} \). On the other hand, the surface active property was not affected after changing the pH values over a wide range from 2 to 8.

Pharmacological application of the produced rhamnolipid

The pharmacological activity in terms of excision wound healing effect of the produced rhamnolipid was examined after applying it on rat punch wound model. The wound healing experiment was conducted taking untreated group as negative control (NC), normal paraffin ointment treated group as ointment base (OB), rhamnolipid treated group (RL), and framycetin sulfate treated group (FS) as standard drug treatment.

Excision Wound Model

The rhamnolipid treated group expressed a good wound area reduction of 96 % after 10 days treatment in comparison to untreated control group. A significant healing effect of RL and FS treated group were observed compared to other groups.

The mean wound indices on days 3, 5, 7, and 10 of each of the treatment groups were considered for evaluation. On day 10, the RL and OB treated groups showed mean wound index of 1.33 and 2.33, respectively (\(P < 0.05\)), compared to untreated control (3). Mean wound indices of FS treated group (1.17) also showed significant reduction (\(P < 0.05\)) as compared to control.

Tensile Strength of regenerated tissue

A key parameter in healing involved regaining strength of the regenerated tissue and is directly related to collagen content of wounds. Collagen is the main element responsible for tissue integrity and provides a platform for reepithelialization\(^ \text{12, 13} \). The mean tensile strength of the RL treated group was significantly greater (\(P < 0.05\)) than that of the untreated control group and OB group. Higher tensile strength of RL treated wounds indicated better healing than the NC and OB treated wounds. The increase in tensile strength of treated wounds may be due to the increase in collagen concentration. The greater the tensile strength, the better the healing. FS treated group also showed similar like tensile strength as compared to RL treated group.

Estimation of biochemical marker of the healed tissue

DNA, total protein and glucosamine content were indicative markers of cell growth after tissue injury\(^ \text{15} \). The DNA content in wounds treated with RL and FS treated groups was significantly higher than in the NC group. However, DNA content of wound tissue of RL treated group was statistically higher than that of OB group. Similar phenomenon was noted in case of total protein content of wound tissues where RL and FS treated groups showed higher protein contents in comparison to the NC group and OB group.
Thus, the higher levels of the biochemical markers (compared to the untreated control) indicated cellular proliferation at the wound site and thereby faster healing of wound. Interestingly, the levels of all of the selected biochemical markers were statistically higher in RL treated group than that of NC and OB treated group indicating faster and quality healing.

**Dermal Toxicity Study**

No irritation was observed following the 24 h dermal exposure of RL containing ointment over the skin of the test animals.

**Results of Bacillus stratosphericus strain 41KF2a(T)**

**Screening of effective biosurfactant producer depending on surface active property**

An effective biosurfactant producer, coded as A15 was selected on the basis of surface tension lowering capability from large number of isolated strains. The cell free supernatant showed highest reduction of surface tension from 71.02 mN/m to 32.2 mN/m i.e 54.66% as compared to other isolates.

The biochemical results indicated the selected strain as an aerobic, rod shaped, endo-spore forming gram positive bacteria with irregular shaped colonies having hemolytic activity (Fig. 17). Finally, 16S rRNA gene sequence (1441 bp) analysis of the isolated bacteria shown 97.8 % homology with *Bacillus stratosphericus* strain 41KF2a(T). The NCBI GeneBank accession number of the test bacteria is KU644139 and it should be classified as a strain of *Bacillus* sp. A15.

**Fig.17.** Haemolytic activity of A15 culture on blood agar media.

**Optimization study**

The biosurfactant production in terms of surface tension lowering capability and cell growth were strongly influenced by culture conditions like incubation time, temperature, pH and substrate concentration. The noticeable features of most microorganisms are their strong reliance on the culture conditions for production of secondary metabolites and biomass growth. The strain A15 generated maximum biosurfactant at pH 7.00, temperature 33 °C, 10 g/l substrate concentration and 120 hr incubation time.
Kinetics of biosurfactant production

The biosurfactant production and surface tension lowering of the cell free supernatant was significantly dependent on the time of incubation. The surface tension dropped slowly during first 72 hr but after which it dropped rapidly and reached its lowest value (32.3 mN/m) at 120 hr of incubation time at exponential phase (Fig. 19). After 48 hr of growth, the lowering of surface tension started which continued till 120 hr of the incubation time along with the similar increase in biomass. Thus it indicated that the biosurfactant production from *Catla catla* fish fat occurred in the exponential growth phase of the *Bacillus sp* and it followed growth associated kinetics (19).
**Structural identification of BS15**

The IR spectra of BS15 expressed a characteristic of peptide with aliphatic chains\(^{17}\). The band at 1542 cm\(^{-1}\) expressed the presence of peptide by showing deformation mode of N-H bond combined with C-N stretching mode\(^{18}\). The IR band also indicated the presence of lactone carbonyl absorption due to presence of an ester carbonyl group\(^{19}\). All these results established that BS15 was lipopeptide due to containing of aliphatic chain in combination with peptide molecule.

The results of proton NMR spectroscopy of BS15 indicated the presence of amide (-CO-NH) functional group with a long aliphatic chain (CH\(_2\) at δ 1.47 -1.18 ppm) containing α carbon proton (δ 3.52-5.30 ppm) and side chain protons. The NMR spectrum at 5.22 ppm signified the presence of ester carbonyl group of lactone ring in the structure of isolated biosurfactant\(^{20}\). The spectrum at δ 3.66 ppm suggested the presence of OCH\(_3\) in the isolated molecule which was supported by previous reports\(^{21}\) as they expressed the presence of methoxy group in Glu or Asp amino acid part. All the spectra showed similarity of BS15 with *Bacillus sp.* derived surfactin type biosurfactant.

The mass spectrometric analysis of the biosurfactant showed peaks at m/z 794, 695, 589, 486, 373 and 233 that signified the sequential losses of amino acid residues Val/Asp/Val/Leu/Leu/GluOMe present in the isolated biosurfactant produced from *Bacillus stratosphericus*. Though there are few differences in structural elucidation of the isolated lipopeptide type biosurfactant produced by *Bacillus stratosphericus* but it contained so many similarities with the previously reported other types of surfactin\(^{22,23}\).

**Pharmaceutical application of BS15**

Pharmaceutical application in terms of wound healing activity and antibacterial activity of BS15 was examined.

**Wound healing activity**

The wound healing experiment of BS15 was performed taking untreated group as negative control (NC), normal paraffin ointment treated group as ointment base (OB), BS15 treated group (BS), and framycetin sulfate treated group (FS) as standard drug treatment.

**Excision Wound Model**

The visual observation revealed the progress of healing of NC, OB, BS and FS groups respectively. The rate of healing was significantly higher in BS and FS groups in comparison to other two groups in terms of wound closure. No significant changes were observed on first 2 days of treatment for all the groups.

From day 3 the wound turned dark red in color which indicated the beginning of healing. The number of new blood vessels and the depth of dermal tissues at the wound site were significantly increased in BS and FS groups from the 5\(^{th}\) day of treatment. Also swelling, redness and microbial attack was absent in those groups. Finally, complete wound closure and granulation tissue formation were achieved on 10\(^{th}\) day of treatment. Conversely, the NC and OB groups were followed by pus formation, microbial attack and the wound remained open till the end of treatment.
The percentage wound closure of BS15 group after 10 days treatment established a promising result of 97.70%, which was even better than FS group (96.43%) (P<0.05). Whereas at the end of treatment, percentage wound contraction of OB (79.02%) group was near to NC (72.40%) group but much lower than the BS and FS group. So, significant healing effects were observed in BS and FS treated groups compared to other groups.

**Histopathology of regenerated tissues**

Hematoxylin and eosin stained sections of granulated tissue after 10 days treatment exhibited the tissue regenerating efficacy of the test BS in Fig 20. The presence of acute inflammatory cells and very few blood vessels as shown in NC group (Fig 20a). The dermal region of the histotological picture of NC group showed a lack of hair follicles, vacuoles and keratinocyte indicated the absence of well developed regenerated tissue. The epidermal layer is not also well developed. The histological picture of the OB treated group (Fig 20b) showed formation of epidermis layer but the hair follicles and sebaceous glands were absent which signified an inadequate reepithelialisation. The histotological pictures of BS (Fig 20c) and FS (Fig 20d) treated groups showed similarity in tissue reepithelialisation at the wound site. Both the group showed satisfactory formation of keratinocyte, thick epidermal layer with presence of hair follicles, sebaceous glands, vacuoles and higher number of intact cells in dermis layer. All these characteristics observed in the histopathology established a well developed skin tissue regenerating effect of BS and FS.

**Fig. 20.** Histopathology of skin tissue after 10 days (a) Granulation tissue of NC group, (b) OB group showing epidermis formation but lack of hair follicles and sebaceous glands, (c) FS treated group and (d) BS treated group showing well organized granulation tissue and epithelialisation. (magnification at 40x).

**Antibacterial activity of rhamnolipid and BS15**

Isolated rhamnolipid exhibited an inhibitory effect against a common skin bacterium *Staphylococcus aureus* ATCC6588 which is supported by the studies of other authors’ also24, 25.

The isolated BS15 exhibited an inhibitory effect against *Escherichia coli* ATCC 8739 which is supported by Ramachandran et al26. This additional activity of the isolated biosurfactant may help the healing from bacterial infection at the wound site.
Acknowledgement

The author duly acknowledges University Grants Commission, Government of India, for their financial support, vide UGC Major Project, F/41-501/2012(SR) dated 23.07.2012 for carrying out the above study.

References: